



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW109-3101-58-2-5
Job Sheet 170379



Part No: RBW109-3101-58-2-5

Job Qty: 8 ea

Part Name: Shaft



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/15/18

Job Tracking No:

Due Date: 1/26/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBW109-3101-58-2 Rev 3 TEO17-641 IPP Rev A 17.12.12 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		1/25/18	0.00	0.00	Start Up Machining-4		J.L. L.
100	Lathe Conv	8 pcs		1/26/18	0.00	0.80	Lathe Conv-1		J.L. L.
110	QC	8 pcs		1/26/18	0.00	0.00	QC2 Machining-5		J.L. L. 18-01-17
120	QC	8 pcs		1/26/18	0.00	0.00	QC8 Machining-5		18-1-18
130	Packaging	8 pcs		1/26/18	0.00	0.00	Packaging3-2	6A	AT 18/01/19
140	QC21-SA	8 Ea		1/26/18	0.00	0.00	QC21		

Part Op
Descriptions: 100 - -Cut to length as per DWG.

DAS
21
9-09

JAN 22 2016

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	8908K62	4	99	0	0

Part Specifications

Specifications could not be found.

Plex 1/15/18 2:58 PM Dart.lajeunesse.marie

DART
AEROSPACE
S032875

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Shaft

PART NO: RBW109-3101-58-2-5

Original Serial #: S032875

Revision:

Operation: Start up Operation 01/17/18

Change No:

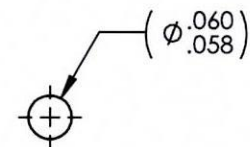
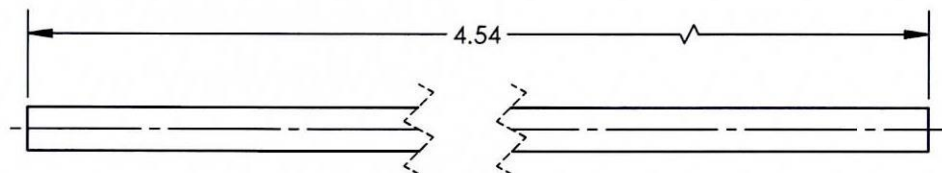
Job No: 170379

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0246	-5 CH'D DIM WAS(Ø.059) IS (Ø.060/.058).	12/2/2016	SM	JAG

TEO ATTACHED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 1703R MLO
1801-15



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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 1703R MLO
1801-15~~

(5)

SHAFT

DART AEROSPACE	
TITLE HAMMER, ALUMINUM, BLADE CORROSION AND VOIDS DETECTION	
DWG NO. RBW109-3101-58-2-5	REV 3
MAT'L S.S.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
FEAT	.XXX ± .005 FRACTIONS ± 1/8
TREAT	.XX ± .01 ANGLES ± 5°
FINISH	.X ± .1 SURFACES = 125
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: DUERFELDT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: ANDERSON	USED ON MODEL
QA APPR: LINDSAY	AW109/AW119
APPROVED: GILBERT	
SCALE 4:1	DATE 3/12/2015 SHEET 4 OF 5